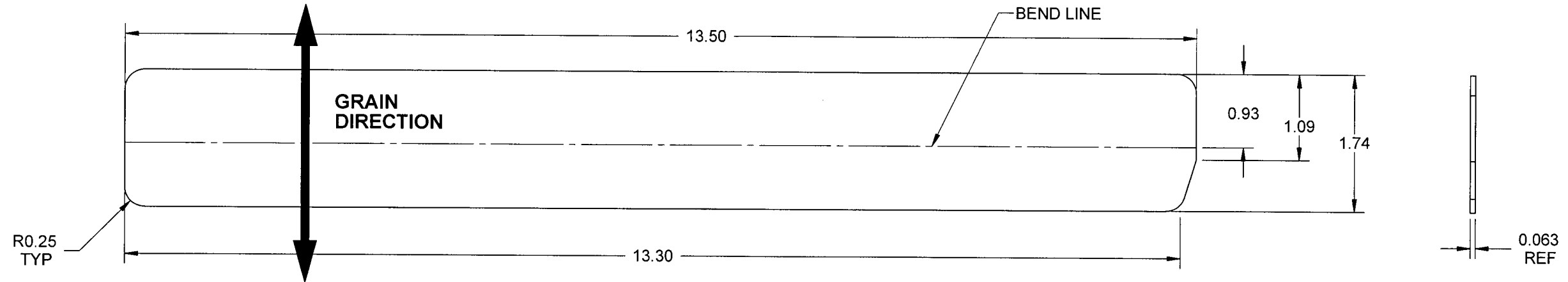


**D212-725-1-181 ANGLE**  
(MAKE FROM D212-725-1-181F FLAT PATTERN)

**RELEASED**  
2011-08-25  
JMP

- NOTES:**
- 1) MATERIAL: MAKE FROM D212-725-1-181F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.15 lbs

A	NEW ISSUE	RF	11.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	JMP	DRAWING NO.	REV. A
MFG. APPR.	JMP	<b>D4249</b>	SHEET 1 OF 7
APPROVED	JMP	TITLE	SCALE
DE APPR.	JMP	<b>ANGLE</b>	NTS
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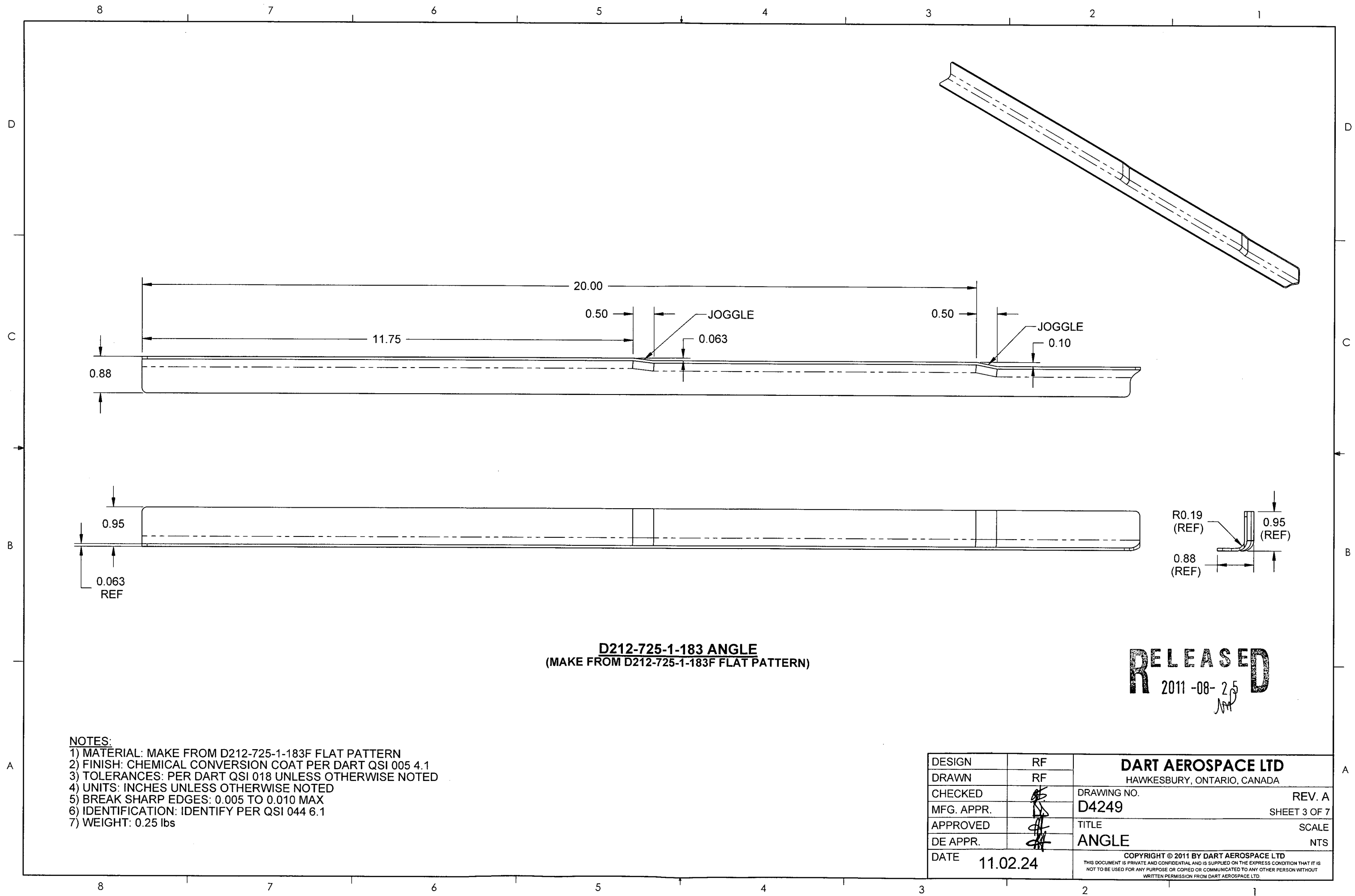
# **D212-725-1-181F FLAT PATTERN**

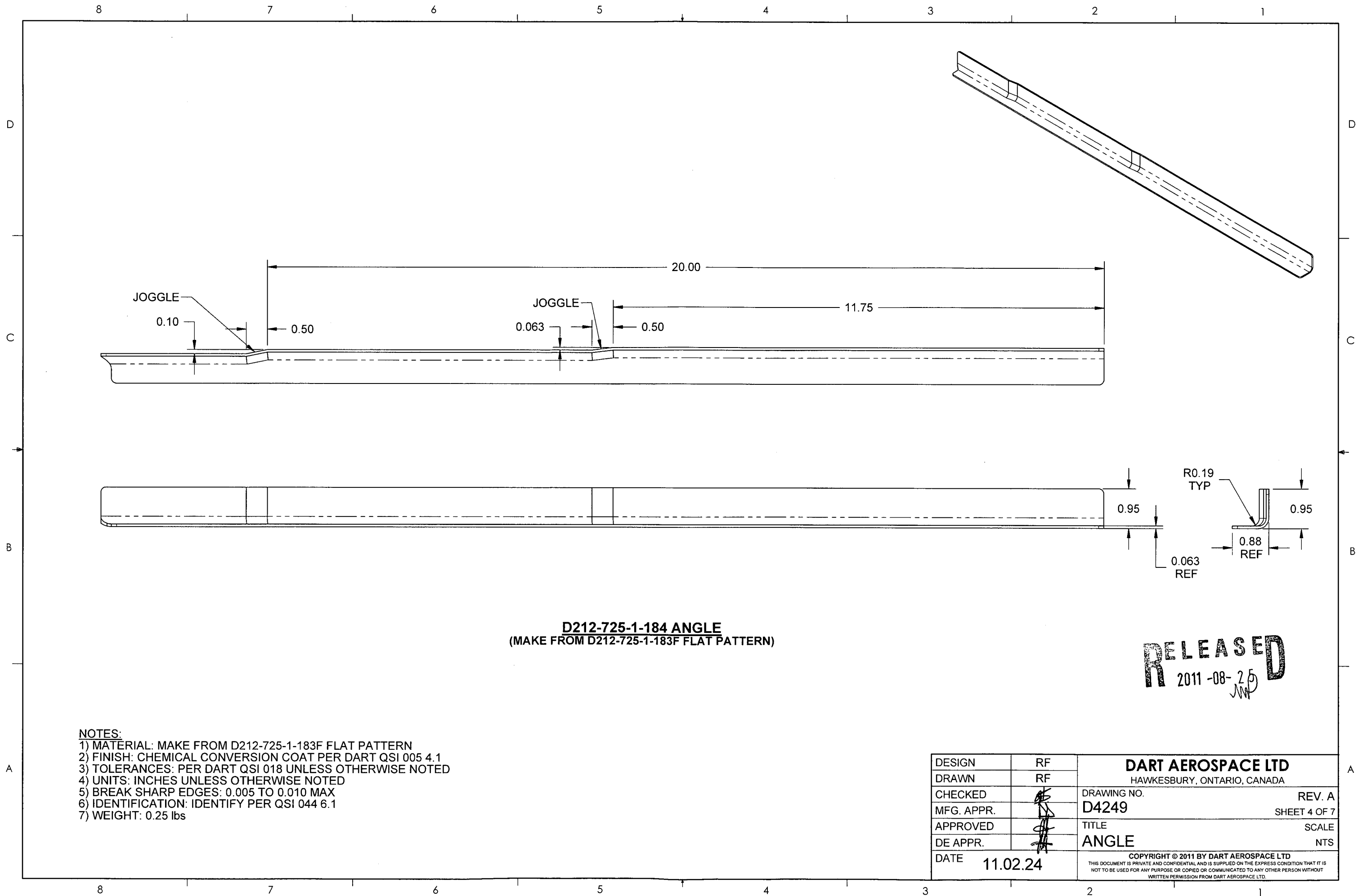
## **NOTES:**

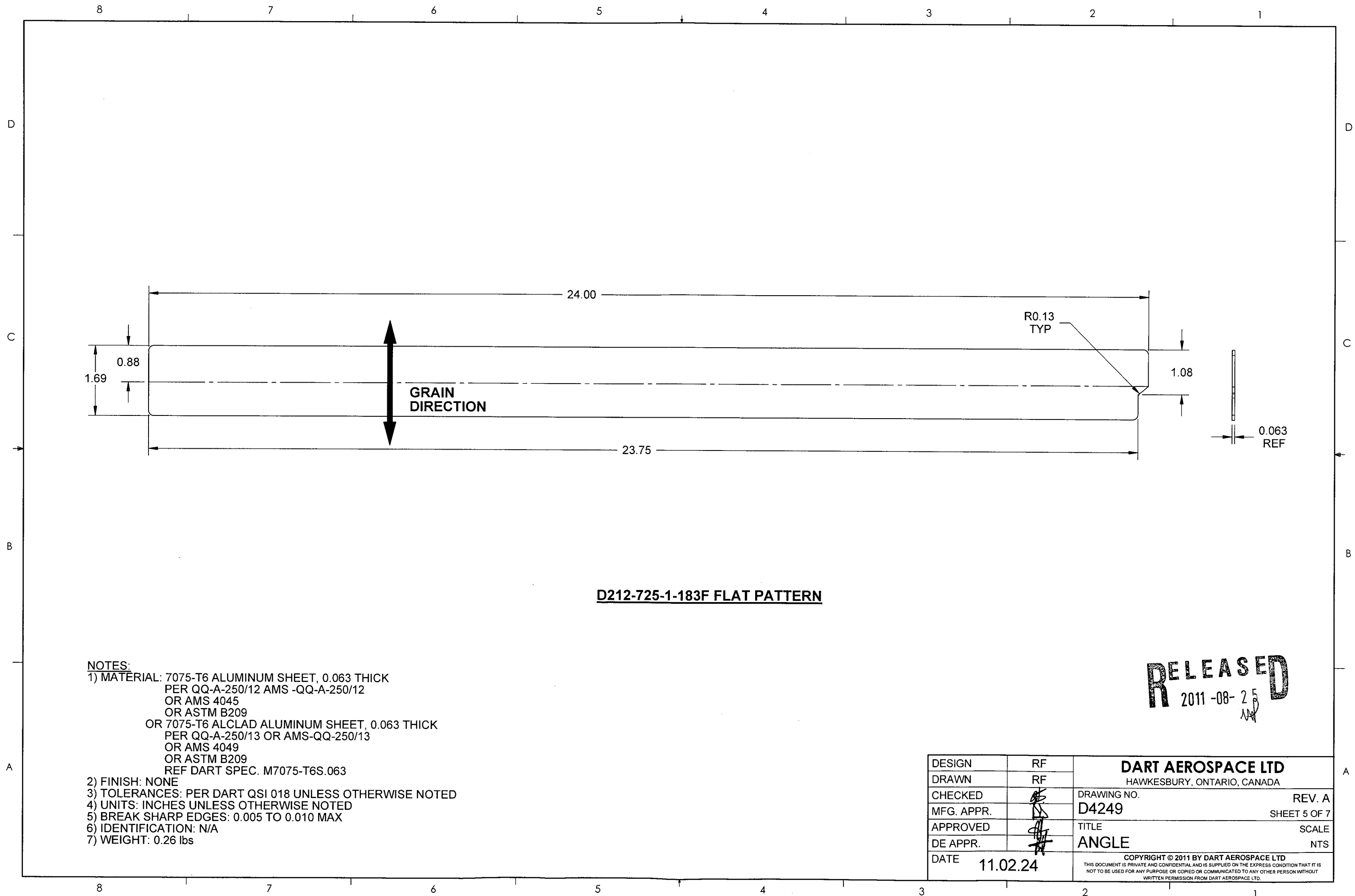
- 1) MATERIAL: 7075-T6 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/12 AMS -QQ-A-250/12  
OR AMS 4045  
OR ASTM B209  
OR 7075-T6 ALCLAD ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/13 OR AMS-QQ-250/13  
OR AMS 4049  
OR ASTM B209  
REF DART SPEC. M7075-T6S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.15 lbs

**RELEASED**  
2011-08-25  
AM

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4249</b>	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 7	
APPROVED	<i>[Signature]</i>	TITLE <b>ANGLE</b>	SCALE NTS
DE APPR.	<i>[Signature]</i>	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	11.02.24		





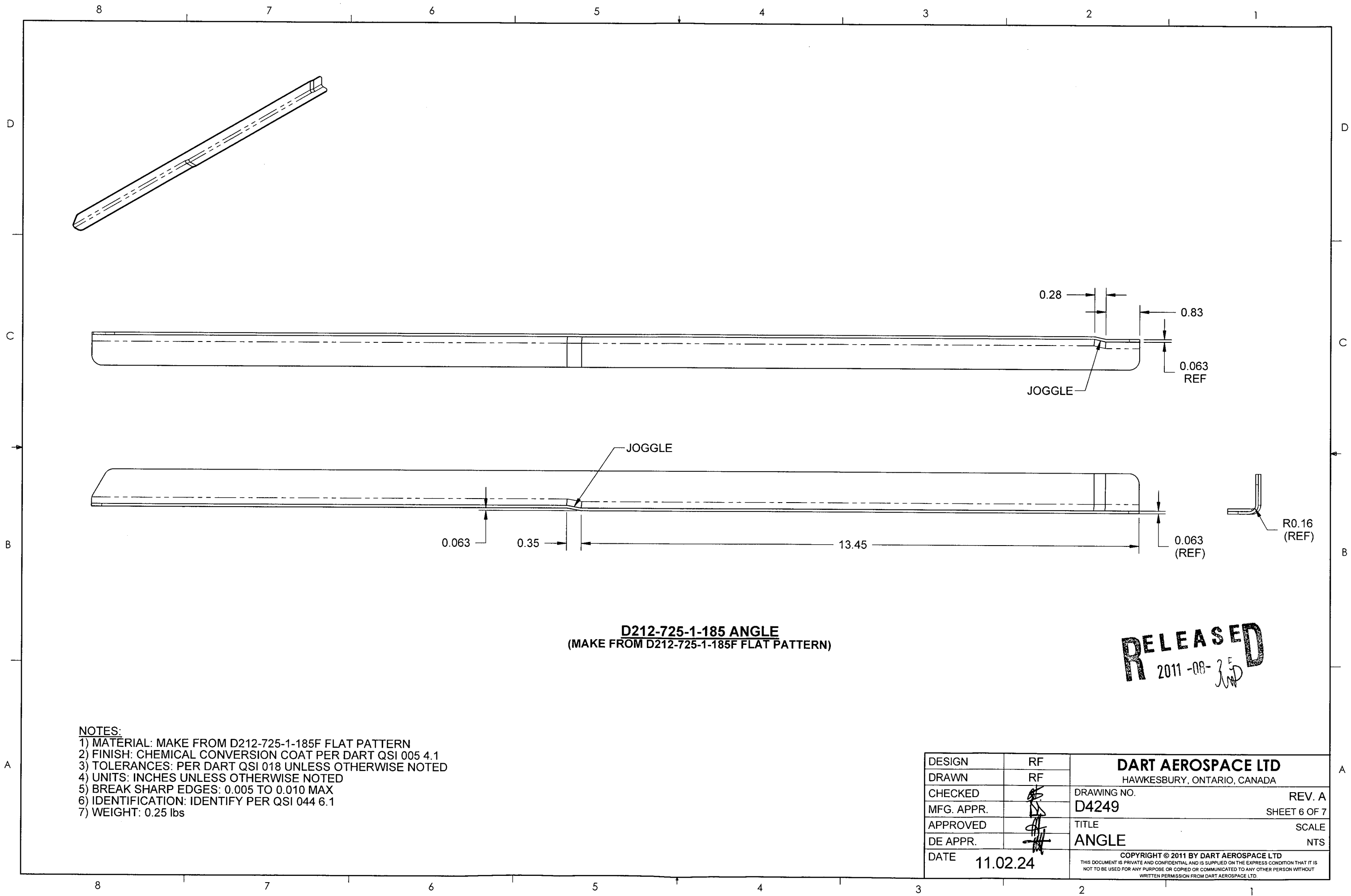


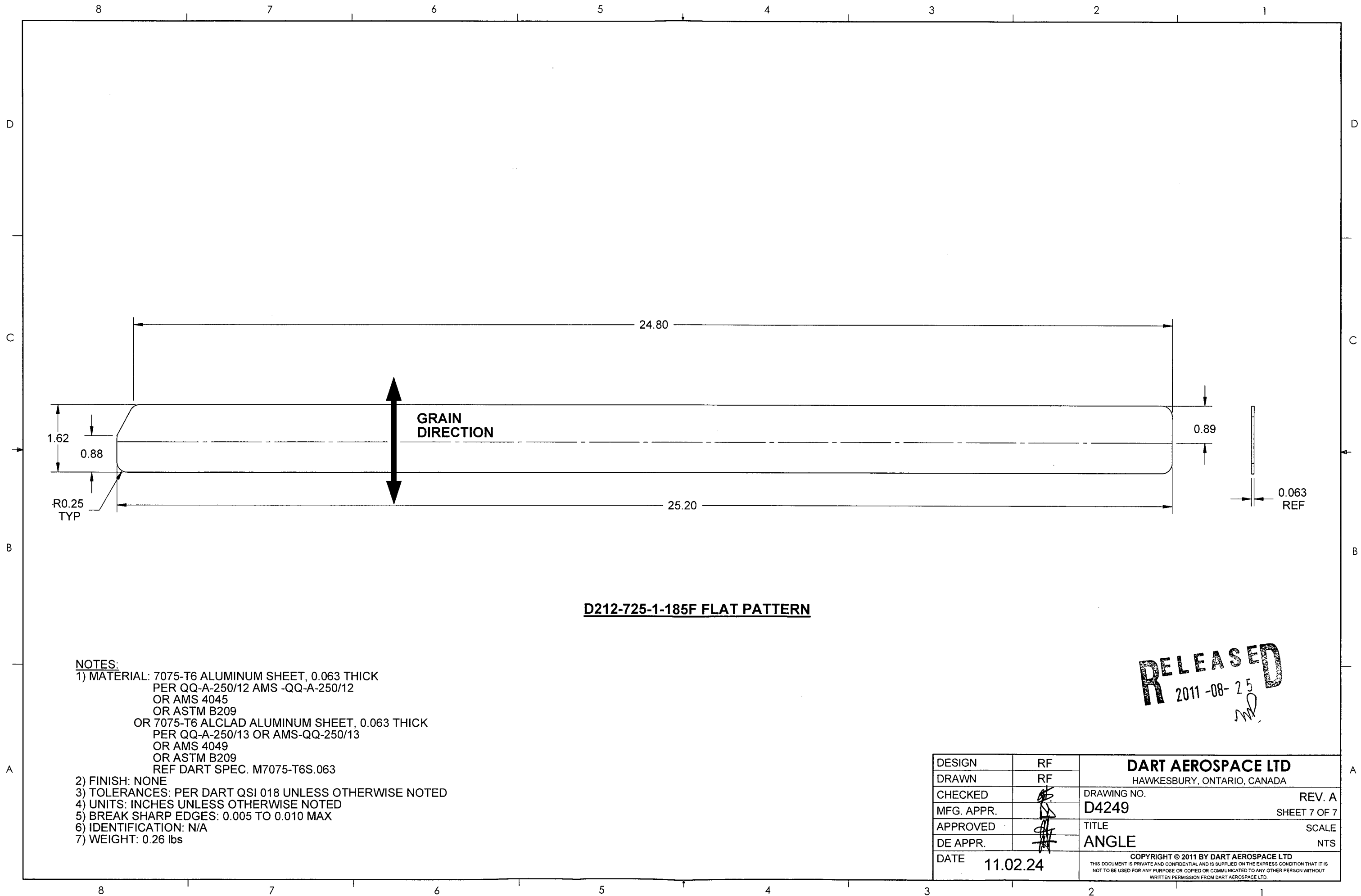
NOTES:

- 1) MATERIAL: 7075-T6 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/12 AMS -QQ-A-250/12  
OR AMS 4045  
OR ASTM B209  
OR 7075-T6 ALCLAD ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/13 OR AMS-QQ-250/13  
OR AMS 4049  
OR ASTM B209  
REF DART SPEC. M7075-T6S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs

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2011-08-25

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. D4249	REV. A
MFG. APPR.	RF	SHEET 5 OF 7	
APPROVED	RF	TITLE ANGLE	SCALE NTS
DE APPR.	RF		
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GRAIN  
DIRECTION

**D212-725-1-185F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: 7075-T6 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/12 AMS -QQ-A-250/12  
OR AMS 4045  
OR ASTM B209  
OR 7075-T6 ALCLAD ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/13 OR AMS-QQ-250/13  
OR AMS 4049  
OR ASTM B209  
REF DART SPEC. M7075-T6S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.26 lbs

**RELEASED**  
2011-08-25  
*mw*

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D4249</b>	SHEET 7 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>ANGLE</b>	NTS
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